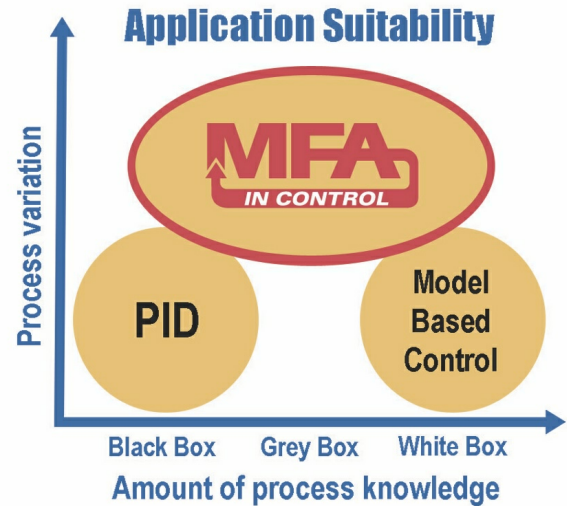


Comparison of Control Methods

	PID	MBC	MFA
General Purpose	✓	✗	✓
Adaptive	✗	✓	✓
No Process Model	✓	✗	✓
No Identification	✓	✗	✓
No Controller Design	✓	✗	✓
No Manual Tuning	✗	✓	✓
Controls Complex Systems	✗	✓	✓
Easy to Use and Maintain	✗	✗	✓



MFA is suitable for Grey box problems, where the process has uncertainties including load, fuel, and dynamic changes. PID – one algorithm for all, MBC – one algorithm fits one system, MFA – one algorithm solves one control problem.

MFA Control Toolset for LabVIEW®

- Embedded Model-Free Adaptive (MFA) controller VI's in LabVIEW for simulation and real-time control.
- Suitable for high-speed control of equipment that has varying operating conditions.
- Runs in PC, PXI, cRIO, and cFP.
- Tens of thousands of MFA VI's in operation (ex: drilling control, rapid thermal processing).

CyboCon MFA Control Software

Runs in Windows interfacing to PLC/DCS through OPC or Modbus. Delivers MFA Control Solutions for:

- Industrial Flares,
- Exothermal Reactors,
- Alumina Refineries,
- Bio-Reactors,
- Wafer Furnaces, etc.

MFA at a Glance

- SISO MFA to replace PID.
- MIMO MFA to control multivariable processes.
- Nonlinear MFA to control extremely nonlinear processes.
- Anti-delay MFA to control processes with large time delays.
- Robust MFA to force the process variable to stay in defined bounds.
- Feedforward MFA to deal with measurable disturbances.
- MFA pH controller to control pH processes.
- Anti-delay MFA pH controller for pH process with large time delays.
- Time-varying MFA controller for processes with large process time constant and delay time changes.
- MFA XRT to control exothermal reactors.

